

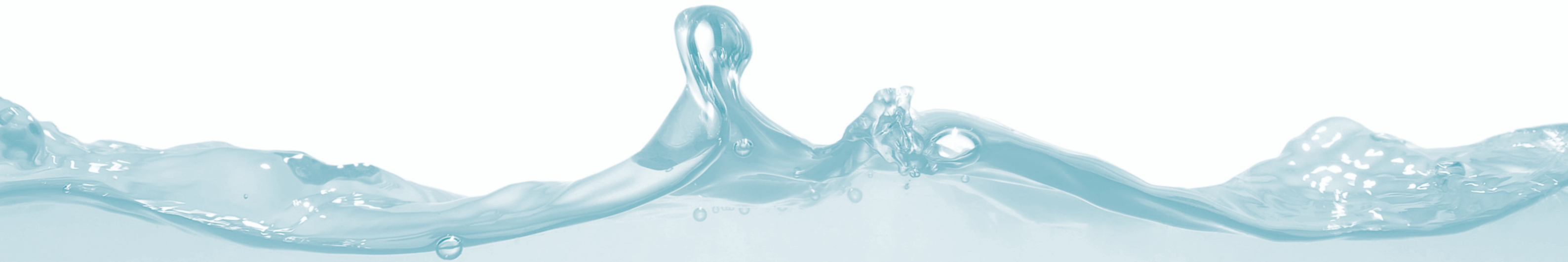
ECOTECH[®]

ADVANCED WATER BASED ADHESIVES

Shoe & Leather Industry



Sustainable
Technology



Adhesive
Solutions



QS ADHESIVOS: 40 years of accumulated experience in the world of adhesives at industry service. We present in this guide the product range developed for Leather/Shoes industries. QS offers its technical knowledge to optimize your manufacturing adhesion processes. We can customize the adhesive to your specific needs.

| | Product ECOTEC | DESCRIPTION | REACTIVATION TEMP. (°C) | RESISTANCE TEMP. (°C) | OPEN TIME (minuts) | APLICATION METHOD | COMMENTS |
|------------|----------------|--|-------------------------|-----------------------|--------------------|-------------------|--|
| BONDING | UV-4550 | Water-based polyurethane adhesive, low reactivation temperature. | 50-70 | 60°C / *>100°C | --- | BRUSH, SPONGE | Gluing of all types of soless (rubber, TR, EVA, cuerolite, PVC, leather) with its corresponding preparation, to leather, fabric or synthetics. |
| | UV-6535 | Water-based polyurethane adhesive, high initial resistance. | 75-85 | 70°C / *>100°C | --- | BRUSH, SPONGE | Gluing of all types of soless (rubber, TR, EVA, cuerolite, PVC, leather) with its corresponding preparation, to leather, fabric or synthetics. |
| | UV-7420 | 2 K water-based polyurethane adhesive, medium reactivation temperature. SPRYABLE. | 60-70 | 65°C / *>100°C | --- | GUN | Gluing of all types of soless (rubber, TR, EVA, cuerolite, PVC, leather) with its corresponding preparation, to leather, fabric or synthetics. |
| | CB-5227 | Water-based contact adhesive. | --- | 60°C / *>90°C | 30-45 | BRUSH | Upper attaching of leathers or fabrics in shoe manufacturing. |
| | CB-5127 | Water-based contact adhesive. SPRYABLE. | --- | 60°C / *>90°C | 30-45 | GUN | Gluing of natural or artificial leather soles to leather or fabric cuts. Gluing of natural or artificial leather belts. |
| | UV-4130 P | 2 K water-based polyurethane adhesive; high initial tack & hot-tack. Low reactivation temperature. SPRYABLE. | 50-70 | 60°C / *>90°C | --- | GUN | Gluing of all types of soless (rubber, TR, EVA, cuerolite, PVC, leather) with its corresponding preparation, to leather, fabric or synthetics. |
| | UV-8150 1K | 1 K water-based polyurethane adhesive (built-in crosslinker); high initial tack & hot tack. SPRYABLE. | 55-70 | >90°C | --- | GUN | Gluing of all types of soless (rubber, TR, EVA, cuerolite, PVC, leather) with its corresponding preparation, to leather, fabric or synthetics. |
| ASSEMBLING | CB-5227 | Water-based contact adhesive. | --- | 60°C / *>90°C | 30-45 | BRUSH | Upper attaching of leathers or fabrics in shoe manufacturing. |
| | CB-5127 | Water-based contact adhesive. SPRYABLE. | --- | 60°C / *>90°C | 30-45 | GUN | Upper attaching of leathers or fabrics in shoe manufacturing. |
| | CBR-5228 | Water-based contact adhesive. | --- | 55°C / *>90°C | 60-90 | BRUSH | Upper attaching of leathers or fabrics in shoe manufacturing. Long open time. |
| JOINERY | L-6220 | Water-based contact adhesive. Very long open time. | --- | --- | >24 hours | BRUSH, GUN | Gluing of leather, paper, cork, cardboard, fabrics, non-woven, coagulates, latex foams, PU foams with each other or with other materials |
| | L-5125 | Water-based contact adhesive. Very long open time. SPRYABLE. | --- | --- | >24 hours | GUN | Gluing of leather, paper, cork, cardboard, fabrics, non-woven, coagulates, latex foams, PU foams with each other or with other materials |
| | SUPERTEX | Latex water-based contact adhesive. | --- | --- | 30-40 | BRUSH | Gluing of leather, paper, cork, cardboard, fabrics, non-woven, coagulates, latex foams, PU foams with each other or with other materials |
| INSOLE | ME-5210 | Water-based adhesive, wet bonding; good adhesion. | --- | --- | --- | BRUSH | Gluing of leather, paper, cork, cardboard, fabrics, non-woven, coagulates, latex foams, PU foams with each other or with other materials |
| | L-6220 | Water-based contact adhesive. Very long open time. | --- | --- | >24 hours | BRUSH, GUN | Gluing of leather, paper, cork, cardboard, fabrics, non-woven, coagulates, latex foams, PU foams with each other or with other materials |
| | CB-5227 | Water-based contact adhesive. | --- | --- | 30-45 | BRUSH | Gluing of leather, paper, cork, cardboard, fabrics, non-woven, coagulates, latex foams, PU foams with each other or with other materials |
| | CBR-5228 | Water-based contact adhesive. Very long open time. | --- | --- | 60-90 | BRUSH | Gluing of leather, paper, cork, cardboard, fabrics, non-woven, coagulates, latex foams, PU foams with each other or with other materials |
| LINING | UV-7420 | Water-based polyurethane adhesive, long open time. SPRYABLE. | 50-70 | --- | --- | GUN | Lining of leather, fabric or synthetic cuts to PU soles. |
| | L-6220 | Water-based contact adhesive. Very long open time. | --- | --- | >24 hours | BRUSH, GUN | Lined with leather, fabric or synthetics. |
| | L-5125 | Water-based contact adhesive. Very long open time. SPRYABLE. | --- | --- | >24 hours | GUN | Lined with leather, fabric or synthetics. |
| | CB-5127 | Water-based contact adhesive. SPRYABLE. | --- | --- | 30-45 | GUN | Lined with leather, fabric or synthetics. |
| | CBR-5228 | Water-based contact adhesive. | --- | --- | 60-90 | BRUSH | Upper attaching of leathers or fabrics in shoe manufacturing. |
| | CB-5227 | Water-based contact adhesive. | --- | --- | 30-45 | BRUSH | Lined with leather, fabric or synthetics. |
| | DESMOFLEX WB | Crosslinker for dispersions. | | --- | | | Recommended dose between 3-5%. |

* with the addition of 3-5% Desmoflex WB



| | PRODUCT | DESCRIPTION | REACTIVATION TEMP. | RESISTANCE TEMP. (°C) | OPEN TIME (minuts) | APLICACION METHOD | COMMENTS |
|---------|----------------------|---|--------------------|-----------------------|--------------------|-------------------|--|
| PRIMERS | SUPERTEC EVA PRIMER | 2K solvent based primer for EVA | --- | 60-70°C / *>80°C | --- | ROLLER / BRUSH | Synthetic contact of two component primer of great quality and good temperature resistance. Excellent adhesion. EVA soles. |
| | SUPERTEC PRIMER 1000 | 1K or 2K solvent based primer for EVA | --- | 70-80°C / *>90°C | --- | GUN / ROLLER | Synthetic contact of two component primer of great quality and good temperature resistance. Excellent adhesion. EVA soles. |
| | PRIMERCLOR ESTABLE A | Solvent base halogen for rubber-cork soles. | --- | --- | --- | GUN / BRUSH | Specially formulated for rubber and TR soles preparation. |



Members of:



... 25 YEARS



For sure ✓



QS ADHESIVES & SEALANTS, S.L. Camino de la Sierra, 34 - 03370 REDOVAN (Alicante) SPAIN
T: +34 966 735 506 F: + 34 966 735 564 info@qs-adhesivos.es



qs-adhesivos.es

ISO 9001
Certified Company

